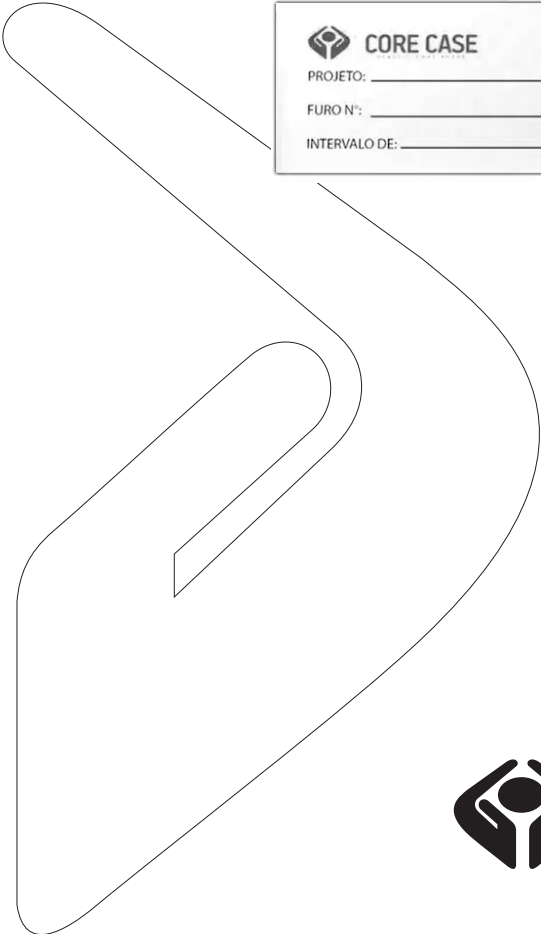


PRODUCT USAGE MANUAL



CORE BOX ID PLATE

PN 130027



	CORE CASE BY DESIGN		
PROJETO:	_____	LOCAL	_____
FURO Nº:	_____	CAIXA Nº:	_____
INTERVALO DE:	_____	A:	_____

Version: 1.1



CORE CASE®
SUSTAINABLE CORE BOXES

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Your safety and that of third parties are very important.

This manual and its associated product have many relevant safety-related messages. Attention to these messages:



Standard symbol for safety messages. It warns of situations that may pose a risk to your life or cause injury to you or others.



There is a risk of personal injury, injury to third parties, or serious damage if the instructions are not followed immediately.



There is a risk of personal injury, injury to third parties, or serious damage if the instructions are not followed.

The use of all personal protective equipment (PPE) required for the activity is also recommended, especially gloves and steel-toe boots.



PRODUCT USAGE MANUAL

1 - INSTALLING THE METAL TAGS

The metal tag containing the drillhole data must be fitted into the designated area of the case (Fig. 01). Hold the upper part of the tag with your thumb and index finger and position it over the case channels, sliding it until it is correctly seated (Fig. 02).

FIG. 01

FIG. 02



2 - RECORDING DRILLING DATA

Drillhole data may be recorded on the aluminum tags by manual punching (Fig. 03), micro-punching (Fig. 04), or permanent markers (Fig. 05), depending on the process adopted by the operation.

FIG. 03

FIG. 04

FIG. 05



PRODUCT USAGE MANUAL

3 - CLEANING AND CHEMICALS

The metal tag shows good resistance to cleaning products normally used in routine drilling operations, provided they are compatible with aluminum. Contact with aggressive chemical substances, including hydrochloric acid (HCl), must be avoided or limited, as it may alter the surface. Attention must also be paid to the text and markings made on the cases, as their legibility may be reduced depending on the chemical used and the exposure time.

4 - DURABILITY VS. USAGE

The durability of the tags is directly related to transport and storage conditions. During transport on trucks, pick-ups, or other vehicles, it is recommended that the cases be properly stabilized to prevent excessive vibration, especially when loaded with drill samples. Ropes, straps, or lashing bands must also be applied with appropriate tension, avoiding deformation, crushing, or damage to the tags.

It may be exposed to weather (sunlight and rainfall) for a prolonged period of time.



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5 - ENVIRONMENTAL MATTERS

Packaging

Core Case seeks to use as little packaging as possible. Everything is designed so that, when used, packaging is easy to separate and, whenever possible, made of recyclable materials. Packaging (plastic film, plastic strap, and cardboard box) must be disposed of responsibly, preferably by sending it to recyclers or appropriate recycling containers.

Disposal

When disposing of this product at the end of its service life, we recommend observing the local legislation in force in your region, so that disposal is carried out in the most appropriate way possible.

6 - CONTACT CORE CASE

If you have any questions or problems with the product and its accessories, contact the Core Case Customer Service Center. When calling, have complete data and information about the product at hand.

Visit corecase.com to access up-to-date information about our customer service.

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7 - WARRANTY

Your Core Case product is warranted against manufacturing defects for 12 months from the invoice issue date to the customer, consisting of:

- 3 months: statutory warranty;
- The remaining 9 months: special warranty, granted by Core Case.

The warranty covers free replacement of products with defects confirmed to be manufacturing defects. Only the Core Case professional team, or persons appointed by Core Case, are responsible for diagnosing failures and carrying out the product replacement process. During the warranty period, if the defects found are manufacturing defects, the manufacturer is obligated to replace the products and/or provide free service for the product, starting from the date of the service request.

The statutory and/or special warranty is automatically void if:

- The product is not used exclusively for the transport and storage of diamond core drilling drill cores (Generation I, Generation II, Adapt, and Petro Case product lines), laboratory sample pulps (Generation I, Generation II, and Petro Case product lines), sidewall, cuttings, and plug samples (Petro Case line cases), and reverse circulation drilling chip samples (Chip Case line cases);
- Misuse, poor maintenance, negligence, or cosmetic and/or functional modifications occur;
- There are signs of tampering and/or alteration of the product.

The statutory and/or special warranty does not cover:

- Damage to the product resulting from excessive load, from the action of animals (insects, rodents, or other animals), or from the presence of objects inside the product that are unrelated to its intended purpose and use;
- Products or accessories that have been damaged as a result of drops caused by the customer or by third parties. Upon delivery, check that the product and the invoice information match the purchase made. If you identify any discrepancy, refuse the delivery, stating the reason on the back of the invoice, and contact the person responsible for the sale or delivery;
- Products with insignificant cosmetic defects (scratches, dents, or stains) that do not impair their use for their intended purpose;
- Drying or warping of the product with a cause proven to be one of the following factors:
 - Storage in a location not protected from weather;
 - Storage on uneven and irregular ground;
 - Storage in a location close to an intense heat source;

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- Exposure to and/or contact with corrosive substances;
- Use of inappropriate chemicals for cleaning, including the use of dirty or abrasive materials or tools.

The special warranty does not cover:

- Products with defects that do not affect their functionality, such as dented, scratched, cracked, or stained parts, etc.;
- Travel to service products located outside the municipality where Core Case is headquartered, for which Core Case may charge a technician travel fee, previously approved by the customer, according to the mileage table provided by Core Case;
- Parts subject to natural wear under normal use.

General considerations:

Core Case does not authorize any person or entity to assume, on its behalf, any responsibility relating to the warranty of its products other than those expressly stated herein. Core Case reserves the right to change the general, technical, and cosmetic characteristics of its products without prior notice. This warranty is valid for products sold and installed in Brazilian territory. For your peace of mind, keep the Consumer Manual, this Warranty, and the purchase invoice for the products in a safe and easily accessible place.

ATTENTION: to benefit from the warranty, keep the product purchase invoice and this Warranty in your possession. These documents must be presented to the Core Case professional when service is requested.

8 - GENERAL DATA

FEATURES:

Raw material: Aluminum.

Standard color: Standard with black or color printing.

Post-use recyclability: Can be recycled and reprocessed after use.

Production process: Aluminum with straight cuts.

Service life: Material with high corrosion resistance, capable of remaining functional for decades when used and stored under appropriate conditions.

TECHNICAL DATA:

Length: 14 cm / 5.51"

Height: 4 cm / 1.57"

Thickness: 1 mm / 0.039"

Weight: 30 g / 0.066 lb



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